



City of Billings

PUBLIC WORKS DEPARTMENT
ENGINEERING DIVISION
2224 Montana Avenue
Billings, MT 59101
Office (406) 657-8231
Fax (406) 237-6291

December 13, 2012

To: All Plan holders

Subject: **Project WO 12-47 WWTP Digester Gas Valve Replacement**



ADDENDUM NO. 2

The following changes shall be noted by all interested bidders and shall be made part of the Contract Plans and Specifications. A signed original or facsimile photocopy of this Addendum will be acceptable to include with the bid documents.

1. Contract Requirements and Specifications:

- a) Val-Matic valves are an approved substitution.
- b) All valves are to be bid with new manual actuators. Only six levers shall be included for all stem valves. All hand wheels and chain wheels shall be 12 inch. Chain wheels shall be bid with 12 feet of chain plus the length around the wheel. Chain shall be standard galvanized. All plug faces on the 10-inch valves shall be Viton. Valves are to be bid with new bolt packs which will include standard steel and red rubber flange gaskets.
- c) Parts list drawings and operational maintenance manuals shall be provided for each size.
- d) There is no revised bid form as stated in addendum #1. Bidder shall use existing Invitation for Bid Item D, page 7.

Note: Bidder shall acknowledge receipt and acceptance of Addendum No. 2 by signing below. **Bidder must include addendum #1, addendum#2, bid form, Conditions and Non-Collusion Agreement, and bid security in Bid Package at time of bid opening.**

END OF ADDENDUM NO. 2

This Addendum No. 1 is hereby acknowledged this _____ day of _____, 2012.

Set No. _____

(Company)

By: _____